

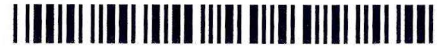


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C2-4-4A

Job Sheet 183551



Part No: C2-4-4A

Job Qty: 4 pcs

Part Name: Load Beam Assembly - C2 Hook



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-4-4A / C2-4-4KA Rev. 7 IPP Rev. A 18.09.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Small Fab-4	
100	Small Fab - 1	4 pcs	10/12/18	10/12/18	0.00	0.27	Small Fab-9	A.P. / Michel
110	QC 5	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5	
120	QC 2	4 pcs	10/12/18	10/12/18	0.00	0.00	QC 2 - 1	
130	Outsource - 13 - Zinc Plating	4 pcs	10/12/18	10/12/18	0.00	0.00	Outsource13	
140	Packaging 2-1 - Receive B4B	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging2	
150	QC 6	4 pcs	10/12/18	10/12/18	0.00	0.00	QC6	
160	Packaging 3-1 - Stock - B4B	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	
170	QC 21 - FG	4 pcs	10/12/18	10/12/18	0.00	0.00	QC21	

Part Op 100 - (Small Fab) Assemble as per DWG

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - QC2- Inspect parts off machine FAI/FAIB)

130 - Issue P/O to Groupe Altech: P/O 0009-0011 - Certificate of Conformity is required

140 - (Receive & Inspect for Damage & Mat'l Certs)

150 - (QC6- All purchased or subcontracted products)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-4-2	Trunnion - C2 Hook	4 pcs (1 ea)	90-Start up Operation	5029528
C2-4-4	Load Beam - C2 Hook	4 Ea (1 ea)	90-Start up Operation	5117624



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S146775



Part: C2-4-4A

Job No: 183551

Serial No/Batch: S146775

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 01/22/19

Locations

Required	Inventory	Allocated
4	0	0
4	10	0

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Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO042399



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042399
PO Date: 1/25/19
Due Date: 1/29/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments: * Please advise fastest lead time *

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183551	C2-4-4A	Load Beam Assembly - C2 Hook -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	-	1/29/19	4 pcs	0 pcs	4 pcs	\$30.00/pcs	\$120.00
											Grand Total:
											\$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(016310-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

016310 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
31-Jan-2019		Aman			042399			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C2-4-4A Rev.	C2-4-4A 01 -E-NIC STEEL 500 [E-NICKEL STEEL 500] QQ-N-290 CLASS 2 GRADE C NICKEL PLATE 0.0009-0.0011 THICK	E-NICKEL STEEL CH	4	4	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.